

# Technical Data

Maximum fluid working pressure ..... 120 psi  
 (0.84 MPa, 8.4 bar)  
 Air pressure operating range ..... 20 to 120 psi  
 (1.4 to 8.4 bar, 0.14 to 0.84 MPa)  
 Maximum air consumption ..... 125 scfm  
 Air consumption at 70 psi/60 gpm ..... 50 scfm (see chart)  
 Maximum free flow delivery ..... 100 gpm (378.5 l/min)  
 Maximum pump speed ..... 200 cpm  
 Gallons (liters) per cycle ..... 0.5 (1.9)  
 Maximum suction lift ..... 18 ft (5.48 m) wet or dry  
 Maximum size pumpable solids ..... 3/16 in. (4.8 mm)  
 \* Maximum noise level at 100 psi, 50 cpm ..... 94 dBA  
 Sound power level ..... 108 dBA  
 \* Noise level at 70 psi, 50 cycles/min ..... 72 dBA  
 Maximum operating temperature ..... 150° F (65.5° C)  
 Air inlet size ..... 1/2 npt(f)  
 Fluid inlet size ..... 1-1/2 in. raised face flange  
 Fluid outlet size ..... 1-1/2 in. raised face flange  
 Wetted parts ..... Vary by model. See pages 26 to 29

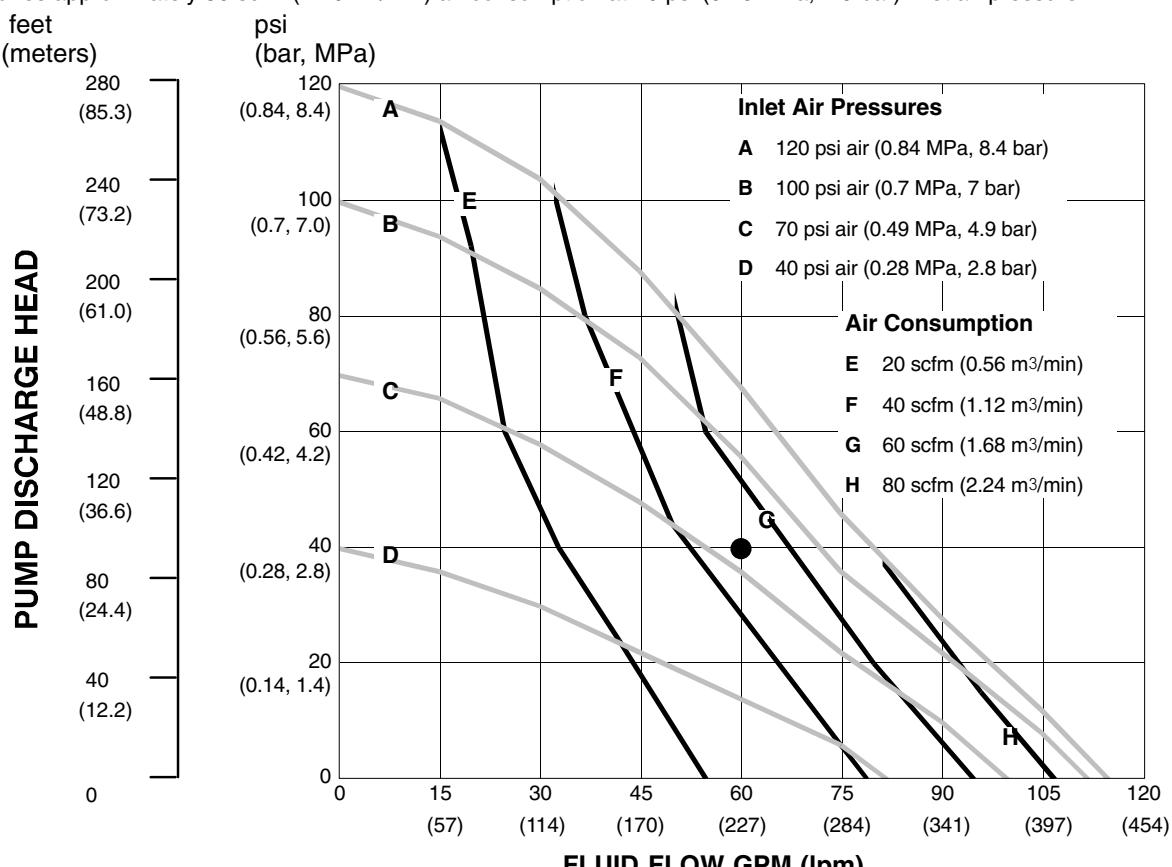
Non-wetted external parts . aluminum, 302 and 316 stainless steel polyester (labels)  
 Weight ..... *Polypropylene Pumps:*  
 ..... with aluminum center section 35 lb (16 kg)  
 ..... with PVDF center section 49 lb (22 kg)  
 ..... *Polypropylene Plus Pumps:*  
 ..... with stainless steel center section 49 lb (23 kg)  
 ..... *PVDF Pumps:*  
 ..... with stainless steel center section 63 lb (30 kg)

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\* Noise levels measured with the pump mounted on the floor, using Rubber Foot Kit 236452. Sound power measured per ISO Standard 9216.

**Example of Finding Pump Air Consumption and Air Pressure at a Specific Fluid Delivery and Discharge Head:**  
 To supply 60 gpm (227 liters) fluid flow (horizontal scale) at 40 psi (0.28 MPa, 2.8 bar) discharge head pressure (vertical scale) requires approximately 50 scfm (1.40 m<sup>3</sup>/min) air consumption at 70 psi (0.49 MPa, 4.9 bar) inlet air pressure.



## TEST CONDITIONS

Pump tested in water with PTFE diaphragm and inlet submerged.

**KEY** ————— FLUID PRESSURE AND FLOW  
 ————— SCFM AIR CONSUMPTION