

Eccentric Screw Pumps in Block Design





Series AEDB1E Design IE



Application

For handling liquid to highly viscous, neutral or aggressive, uncontaminated or abrasive liquids, liquids containing gases or which tend to froth, also containing fibers and solid matter.

In waste water and waste water treatment engineering, chemical and petrochemical industry, paper and cellulose industry, soap and fats industry, paint and lacquer industry, food and beverage industry, plastics industry, ceramics industry, agriculture, sugar industry and in shipbuilding.

Operating

Self-priming, single-stage, rotary positive displacement pump. Conveying elements are the rotating screw (rotor) and the fixed stator. In the cross-sectional plane, both are in contact with one another at three points forming three sealing lines along the length of the conveying elements. The contents of the sealed chambers which are formed as the rotor turns, are displaced axially and with complete continuity from the suction to the delivery end of the pump. Despite rotor rotation, there is no turbulence. The constant chamber volume excludes squeezing, thus ensuring an extremely gentle low-pulsating delivery.

Design features

The pump and drive are held together by the bearing bracket to form a modular unit.

By means of external casing connecting screws (clamping screws), the pressure casing, stator and suction casing are interconnected. The suction casings are designed particularly favorable to flow. The pump sizes 300 to 4250 are supplied in cast iron and are provided with staggered holes for cleaning. The stator vulcanized into a tube or shell casing (even elastomer wall thickness) is provided with external collars vulcanized to it on both sides, reliably sealing towards the suction casing and delivery casing and protecting the stator shell from corrosion.

The exchangeable shaft sealing housing or mechanical seal housing (subsequent conversion to another sealing variant is possible) are arranged between the suction casing and bearing bracket.

The torque of the drive is transmitted over the driving shaft and the joint shaft onto the rotor. On both sides, the joint shaft ends in liquid-tight encapsulated bolt joints, which are of particularly simple and sturdy design and easily absorb the eccentric movement of the rotor.

Shaft seal

By uncooled, cooled or heated stuffing box or by uncooled or cooled maintenance-free unbalanced, single or double-acting mechanical seal. Material pairing and design are adapted to the respective operating conditions. For further data, refer to pages 4, 5.

The stuffing box or mechanical seal housings of the various shaft sealing types are interchangeable within one size. The various mechanical seal housing parts form a modular construction system and, in case of conversion to a different mechanical seal design, can be easily combined with one another.

Installation spaces for mechanical seals according to DIN 24 960 (except for double mechanical seal).

For further information, refer to pages 4, 5, 6 and 7.

Technical data

Deliveries, admissible speed ranges and required drive powers are to be taken from the performance graph on page 3 and/or the separate individual characteristic curves.

				AEDB1E
Delivery	Q	l/min	to	4300
Temperature of fluid pumped	t	° C ①	to	100
Delivery pressure single-stage	∆p	bar	to	6
Pump outlet pressure	p _d	bar 2	to	16
Attainable underpressure	ps	bar 3	to	0.95
Viscosity	η	mPa∙s	to	250.000 3
Admissible solids content	vol	% 3	to	60

The mentioned performance data are to be considered as a product and performance abstract only. The particular operating limits can be taken from the quotation or order acknowledgement.

Max. admissible grain sizes and fiber lengths

Size		75	150	300	560	1200
max. grain size	mm	4	5	6.3	8	10
max. fiber length	mm	42	42	48	60	79

Size		230	00 4250
max. grain size	mm	12.	5 16
max. fiber length	mm	98	130

Increasing solids content and increasing grain size require a reduction of the pump speed:

- ${\rm (I)}\$ depending upon the fluid to be pumped and the elastomers employed
- ② depending on the direction of rotation, inlet pressure
 ③ depending on the pump size/design, speed and fluid to be pumped

Bearings

The driving and the joint shaft are situated in the reinforced bearings of the electric motors, gear motors or control gear which also absorb the generated axial forces.

As all drives are only supplied with reinforced bearings it must be assured that the assigned pumps can be run at full capacity within their permissible application limits.

Drive

The drive can be provided by non-explosion-proof or explosion-proof three-phase motors, gear motors or control gear. For drive options see page 12. For technical data and dimensions, please refer to the separate sales documentation, data sheet 19-00-0000-111-3.

A considerable advantage is the fact that within a pump size the connection dimensions for all drive types are the same. This allows a later change to a different drive type or size.

Installation

AEDB pumps may be installed horizontally or vertically. In case of vertical arrangement, "shaft shank downwards" is not admissible.

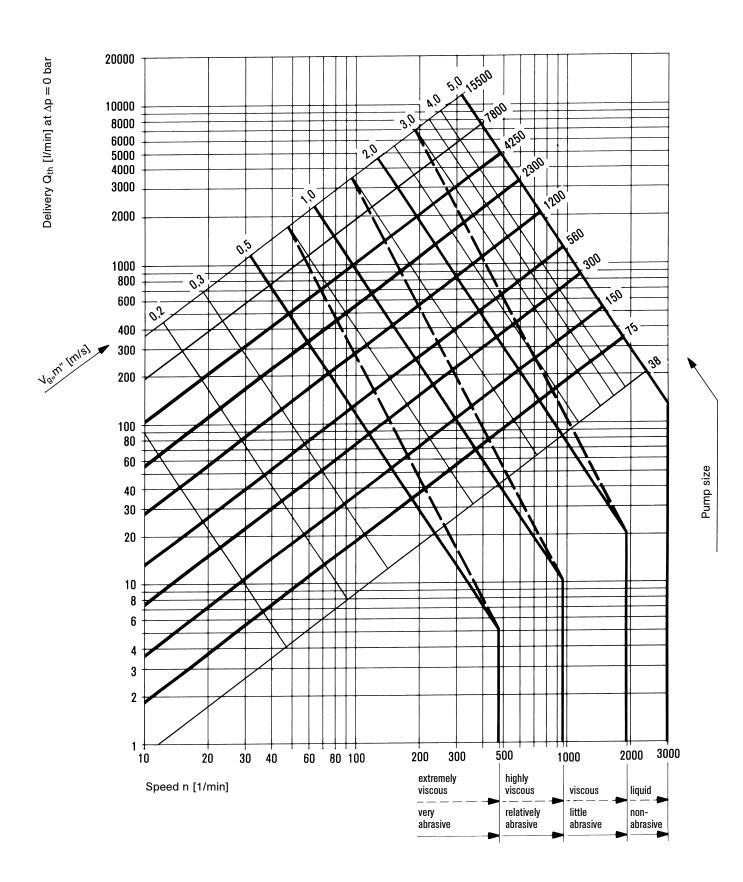
Exchangeability of components

The components of all eccentric screw pumps are of a modular design. This allows a simple and cost-effective spare parts management even if different series and designs of pumps are used.



Performance graph

For a rough selection of the pump size and speed as a function of the requested delivery and kind of fluid to be pumped. $V_{g,m}$ " = available, mean sliding speed of the rotor in the stator.



Sizes of the series AEDB1E. Data on the performance range not covered by AEDB1E series are to be taken from the last page of this brochure and/or the individual brochures of the other series. For exact performance data, please refer to the individual characteristics.



Type code

Material design																			
Geometric design										_									
Type series			_																
	(1)	2	3	4	5	6	\bigcirc	ഭ	(9)	10	(11)	(12)	(13)	(14)	(15)	16) (17) (18	3) (19)	(20)
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		1	<u> </u>			1	1	1	1	1	1	1	1	<u> </u>	1	<u> </u>	1 I		
	AEDB AEDB		E		- IE				P		1	-		NC	1	1 2 3	2 1	v v	6230
	AEDB	1 -		000	- 1	1 0	+	1 	G	U 	р Т	<u>р</u>	Т Т	25	4	<u> </u>	5 F T 7	<u>P</u>	6ATTV/2P
Product																			
Number of stages —																			
Mechanical system																			
Size																			
Type of construction																			
Bearing design —																			
Suction and outlet branch design																			
Branch position																			
Shaft seal kind																			
Shaft design																			
Shaft seal design																			
Double shell																			
Double shell design — Design variants —																			
Suction/delivery casing, in contact with liquid	d motor	iala																	
Driving shaft, joint shaft, in contact with liquid	d mater	ials ·																	
Rotor materials																			
Stator materials																			
Joint sleeve materials																			
Shaft seal materials																			
																			6ATTV/2P
	Slid	ing n	nat	erial	pairing	g, pro	oduo	ct-s	side										
	Spr	ngs	ano	d con	struct	ion r	nate	eria	ls –										
Example: double-acting mechanical seal —		illary	ga	askets	struct S, proc	uct-	side) — 		aida									
	5110	iliori	nat	erial	pairing	j, all	nos	hue	ere-s	siae									
	I AUX	mary	ga	iskets	s, auno	Jsbu	ere-	-SIQ	е –										

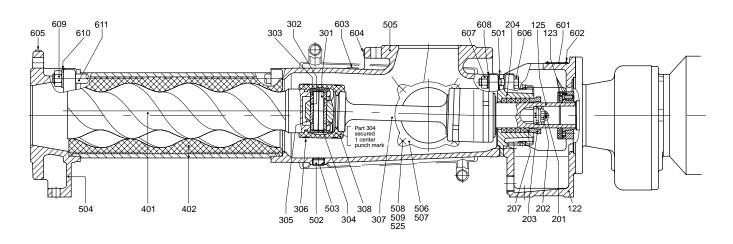
Explanations to the type code:

Position	Designation	Design
in type code		
1	Product	ALLWEILER eccentric screw pumps – ALLTRI
2	Number of stages	$1 = \text{single-stage up to delivery pressure } \Delta p 6 \text{ bar}$
3	Mechanical system	E = rated for delivery pressure ∆p 6 bar
4	Size	Possible sizes: 75, 150, 300, 560, 1200, 2300, 4250. The numbers indicate the theoretic delivery in l/min with $n = 400$ 1/min and $\Delta p = 0$ bar
5	Design	IE = Industrial design with external bearing
6 7	Bearing design	0 = external bearing in drive unit
1	Suction and outlet branch design	1 = DIN flanges 3 = ANSI flanges X = Suction and/or delivery branch of special design
8	Branch position	1, 2, 3, 4 – For arrangement please refer to the representation, page 9. Arrangement 3 is not possible for size 75.
9	Shaft seal type	P = Stuffing box or other non-mechanical shaft seal G = Mechanical seal (mechanical shaft seal)
10	Shaft design	0 = Shaft without shaft sleeve
1	Shaft seal design	Stuffing boxesP01 = Stuffing box of normal design (without sealing chamber ring / without flushing ring)P02 = Stuffing box with flushing ringP03 = Stuffing box with internal sealing chamber ringP04 = Stuffing box with external sealing chamber ringP0X = Non-mechanical shaft seal of special design

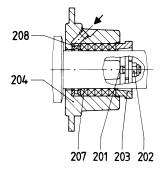
(1)	Shaft seal	Mechanical seals												
	design (continued)	for pump sizes	75	150	300	560	1200	2300	4250					
	X = design	Shaft diameter at the location of the shaft sea	al 25	30	35	43	53	60	75					
	possible	G0K = individual mechanical seal, DIN 24960, design K, shape U	x	х	х	х	х	х	Х					
		GON = as above, however design N	X	Х	Х	Х	Х	Х	Х					
		G0S = individual mechanical seal, DIN 24 960, design K, shape U, rotating part with integrated locking device and pump-sided throttling ring	x	х	х	х	х	х	х					
		GOT = as above, however design N	Х	Х	Х	Х	-	Х	Х					
		G0Q = individual mechanical seal, DIN 24960, design K, shape U with quench	x	х	х	х	х	х	х					
		G0D = double mechanical seal	1	1	1	1	1	1	1					
		G0X = mechanical seal of special design												
		① design available on request												
12	Double shell	D = Double shell for heating/cooling, avai Connections as threaded nipples for maximum heating temperature +100 ^o	liquid media.	Maximum	heating/		ressure 6	bar,						
13	Double shell design	12 = Suction and shaft sealing housing PO	 Stuffing box for P01 with double shell Suction and shaft sealing housing P01 with double shell Special design for other double shells 											
(4)	Design variants	tators (all qualities) Rotor with temperature play as a function of the temperature of the fluid pumped												
		$ \begin{array}{rcl} J &=& Rotor \ hollow & S &=& Worm \ on \ joint \ shaft \\ C &=& Rotor \ hard \ chromium-plated \\ Y &=& Rotor \ ductile \ hard \ chromium-plated \\ Z &=& Rotor \ metallically \ coated \end{array} \ \begin{array}{rcl} S &=& Worm \ on \ joint \ shaft \\ W &=& Winding \ protection \ on \ joint \ shaft \\ X &=& other \ designs \end{array} $												
15	Suction and delivery casing in contact with fluid, materials	$ \begin{array}{rcl} 1 & = & \text{gray cast iron EN-GJL-250} \\ 3 & = & \text{gray cast iron EN-GJL-250, inside H-r} \\ 4 & = & 1.4408/1.4571 \\ A & = & 1.4462 \\ X & = & \text{Special materials} \end{array} $	rubberized											
16	Driving shaft, joint shaft casing in contact with fluid, materials	$\begin{array}{rcrrr} 1 & = & 1.4021 \\ 2 & = & 1.4301/1.4571/1.4462 \\ 4 & = & 1.4571/1.4462 \\ A & = & 1.4462 \\ X & = & {\rm Special materials, i.e. also for articula} \end{array}$	ited compone	ents										
17)	Rotor materials		1.4571 Special ma	terials, e.ç		v = 1. etals, pla		rials						
18	Stator materials		Viton (FPM) Perbunan hydrogenat Silicon brig	ed (HNBF	E	E = EF	olyurethar PDM pecial mat							
19	Joint sleeve materials	$\begin{array}{rcl} P &=& Perbunan N (NBR) & Y &=\\ PL &=& Perbunan bright (NBR) & V &=\\ N &=& Neoprene (CR) & B &= \end{array}$	Hypalon (C Viton (FPM) Butyl caout)		(= Sj	pecial mat	erials						
20	Shaft seal materials	Stuffing box: 5846 = Ramie fiber with PTFE impregnation 6426 = Aramid endless fiber with PTFE imp 6230 = Graphite-incorporated PTFE with sli Mechanical seal:												
		Sliding material pairing Sp	oring and con	str. materi	ials A	uxiliary ga	askets							
		1st point for single gasket2n1st + 4th point for double gasket2n	id point			3rd point for single gasket 3rd + 5th points for double gasket								
		4 = Ceramics/hard carbon F 5 = Hard metal/hard metal, highly wear-resistant L	= 1.4300 = 1.4571 = Hastelloy B = Hastelloy C4 = Special mate		TT	= Silico $= Neop$ $= Viton$ $E = EP ca$ $V = Viton$ $S = Silico$	aoutchouc on caoutcho orene aoutchouc (D Duc (1)	1 double PTFE- coated					



Sectional drawing and components list

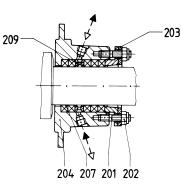


Bearing 0: External bearing in drive unit Shaft seal P01: Due to particularly great packing length, versatile, admissible pressure at the shaft seal p = -0.7 to 16 bar

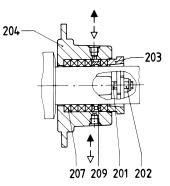


P02 Stuffing box with flushing ring

To be employed for very abrasive fluids pumped with external flushing p = -0.7 to 12 bar



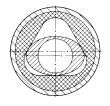
P03 Stuffing box with internal sealing chamber ring To be employed for pure fluids with internal sealing or for abrasive fluids with external sealing p = -0.8 to 6.0 bar

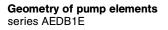


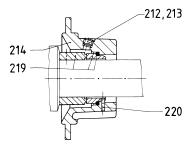
P04 Stuffing box with internal sealing chamber ring To be employed in case of incompatibility of the external sealing liquid with the fluid pumped or if air inlet is to be avoided p = -0.9 to 12 bar

Part No.	Name	Part No.	Name	Part No.	Name
122	Bearing bracket	215	Mechanical seal cover	304	Joint sleeve
123	Tensioning set	218	O-ring	305	Joint lubricant
125	Driving shaft	219	Mechanical seal	306	Joint clamp
201	Stud bolt	220	Locking pin	307	Joint shaft
202	Self-locking nut	232	Shaft seal ring	308	Joint collar
203	Gland half	234	Throttling ring	401	Rotor
204	Shaft sealing housing	235	O-ring	402	Stator
207	Stuffing box	236	Locking pin	403	Stator gasket delivery-side
208	Flushing ring	245	Hexagon screw	404	Stator gasket suction-side
209	Sealing chamber ring	251	Sealing compound	501	Gasket for suction casing
212	Screw plug	301	Joint bolt	502	Screw plug
213	Joint tape	302 ①	Joint bush	503	Joint tape
214	Mechanical seal housing	303	Bush for joint bolt	504	Delivery casing

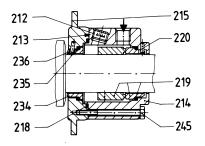




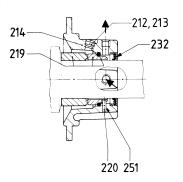




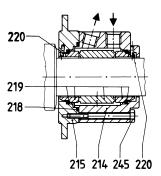
GOK/GON Single mechanical seal, DIN 24 960, K/N design, U shape. For employment, please inquire, p = -0.5 to 16 bar



GOS/GOT Single mechanical seal, DIN 24 960, K/N design, U shape. Integrated locking device with flushing liquid connection and pump-side throttling ring. For employment, please inquire, p = -0.5 to 16 bar



GOQ Single mechanical seal, DIN 24960, K design, U shape with quench. For employment, please inquire, p = -0.5 to 16 bar

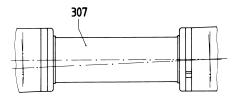


GOD Double mechanical seal with sealing liquid connection. For employment, please inquire, p = -0.95 to 16 bar

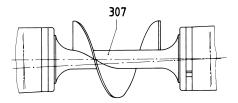
Part No.	Name	Part No.	Name
505	Suction casing	607	Hexagon nut
506	Suction casing cover	608	Fan-type lock washer
507	Gasket	609	Hexagon nut
508	Stud bolt	610	Washer
509	Hexagon nut	611	Clamp bolt
525	Washer		·
601	Type plate		
602	Round head grooved pin		
603	Information plate		
	commissioning		
604	Information plate suction		
605	Information plate pressure		
606	Hexagon screw	1 not applie	cable for size 75

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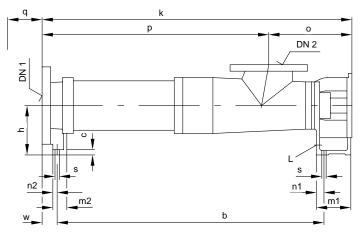
Winding protection on joint shaft

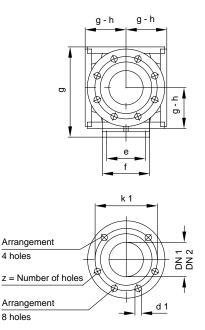


Worm on joint shaft



Pump dimensions, auxiliary connections, possible branch positions, weights



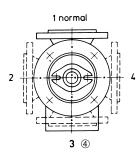


Dimensions in mm, nominal width of ANSI flanges (DN) in inches. Subject to alteration. Sense of rotation: normally counter-clockwise as seen from the, driving side with $DN_1 =$ outlet branch, $DN_2 =$ suction branch, change of rotation possible, then, $DN_1 =$ suction branch, $DN_2 =$ outlet branch

Series Size		Pump dimensions													
3126		b	C	е	f	h	m ₁	m ₂	n ₁	n ₂	0	q	S	L	mass kg
AEDB1E	75-IE	446	10	75	95	90	84	30	19	11	167	165	9	Rp ³ /8	21
AEDB1E 15	50-IE	538	10	85	105	100	93	30	19	11	192	205	9	Rp ³ /8	32
AEDB1E 30	00-IE	676	13	100	125	125	106	38	25	13	227	270	11.5	Rp 1/2	51
AEDB1E 56	60-IE	807	15	114	140	140	110	40	26	14	252	330	14	Rp ³ / ₄	77
AEDB1E 120	00-IE	1012.5	16	132	168	160	128	50	31	19	304	425	18	Rp ³ / ₄	118
AEDB1E 230	00-IE	1231.5	16	164	200	180	131	50	31	19	330	530	18	Rp ³ / ₄	194
AEDB1E 42	50-IE	1504.5	21	200	245	225	153	63	40	23	407.5	650	22	Rp 1	305

① Stator dismantling dimension

Possible branch positions as seen from the drive



④ not for series/size AEDB1E 75-IE

VM 838 GB/03.01 2000

	Flange dimensions												
DI	N 2501, P	N 16 5		ANSI B16.1/16.5, Class 125/150 ③									
DN ₁ /DN ₂	k ₁	d ₁	Z	DN ₁ /DN ₂	k ₁	d ₁	z						
50	125	18	4	2	120,6	19	4						
65	145	18	4	2 ¹ / ₂	139,7	19	4						
80	160	18	8	3	152,4	19	4						
100	180	18	8	4	190,5	19	8						
125	210	18	8	5	215,9	22,2	8						
150	240	22	8	6	241,3	22,2	8						
200	295	22	12	8	298,4	22,2	8						

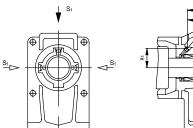


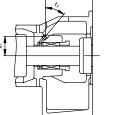
Series		Connection dimensions for suction and outlet branch																		
Size			Flang	es DIN 2	501, PN	16 (5)			Flanges ANSI B16.1, Class 125 ③						Flanges ANSI B16.5, Class 150 ③					
		DN ₁	DN_2	2 k	@ p	2 W	2 g	DN ₁	DN ₂	© k	2 p	2 W	2 g	DN ₁	DN ₂	k	р	w	g	
AEDB1E 75-I	E	50	50	557	390	43	175	2	2	553	386	39	171	2	2	557	390	43	175	
AEDB1E 150-I	E	65	65	661	469	46	190	2 ¹ / ₂	2 ¹ / ₂	660	468	45	189	2 ¹ / ₂	2 ¹ / ₂	665	473	50	194	
AEDB1E 300-I	E	80	80	805	578	45	230	3	3	803	576	43	228	3	3	808	581	48	233	
AEDB1E 560-I	E	100	100	938	686	43.5	260	4	4	940	688	45.5	262	4	4	940	688	45.5	262	
AEDB1E 1200-I	E	125	125	1158	854	44	300	5	5	1158	854	44	300	5	5	1158	854	44	300	
AEDB1E 2300-I	E	150	150	1394	1064	59	350	6	6	1394	1064	59	350	6	6	1394	1064	59	350	
AEDB1E 4250-I	E	200	200	1685.5	1278	64	425	8	8	1685.5	1278	64	425	8	8	1685.5	1278	64	425	

② for rubber-coating + 3 mm③ Sealing surface: stock finish

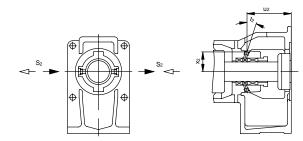
⑤ up to DN 100 sealing surface DIN 2526 shape C, machined as shape A from DN 125 sealing surface DIN 2526 shape A

Arrangement of auxiliary connections for shaft seals

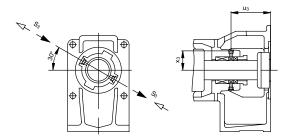




P02 with flushing rod

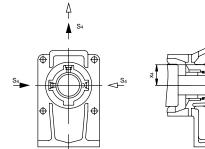


P03 with internal sealing chamber ring



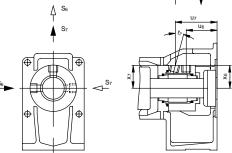
P04 with external sealing chamber ring

GOS/GOT with flushing connection



GOQ with quench connection





GOD with sealing connection



Series		Connection dimensions for auxiliary connections for shaft seals												
Size		PO2 with fl	ushing ring				ernal sealing er ring	PO4 with external sealing chamber ring						
	S ₁ 6	u ₁	x ₁	t ₁	S ₂ ©	u ₂	x ₂	t ₂	S ₃ ©	u ₃	X ₃			
AEDB1E 75-IE	M 8 x 1	84	28	42 °	M 8 x 1	77	30	20 °	M 8 x 1	69	30.5			
AEDB1E 150-IE	M 8 x 1	93	31.5	40°	M 8 x 1	87	32	20°	M 8 x 1	78.5	33.5			
AEDB1E 300-IE	Rp 1/8	104.5	38	42°	Rp 1/ ₈	97	40	17°	Rp 1/ ₈	85	39.5			
AEDB1E 560-IE	Rp ¹ / ₈	109.5	42	42°	Rp 1/8	102	44	17°	Rp 1/ ₈	91.5	43.5			
AEDB1E 1200-IE	Rp ¹ / ₈	128.5	52	42°	Rp 1/8	119.5	54	17°	Rp 1/ ₈	105	54.5			
AEDB1E 2300-IE	Rp ¹ / ₈	133	56	35°	Rp ¹ / ₈	122.5	57	13°	Rp ¹ / ₈	106	58			
AEDB1E 4250-IE	Rp ¹ / ₄	155	67	35°	Rp ¹ / ₄	142	68,5	13°	Rp ¹ / ₄	122	69.5			

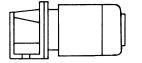
Series	Connection dimensions for auxiliary connections for shaft seals												
Size	GOS/GOT with flushing connection			GOQ with quench connection			GOD with sealing connection						
	S ₅ 6	u ₅	Х ₅	S ₄ ©	u ₄	x ₄	S ₆ ©	S ₇ ©	u ₆	U7	x ₆	X7	t ₇
AEDB1E 75-IE	Rp ¹ / ₄	46.5	34	Rp ¹ / ₈	56	30.5	Rp ¹ / ₄	Rp ¹ / ₄	46.5	71.5	34	33	15°
AEDB1E 150-IE	Rp ¹ / ₄	55	38	Rp ¹ / ₈	63.5	30.5	Rp ¹ / ₄	Rp ¹ / ₄	55	79	38	36.5	15°
AEDB1E 300-IE	Rp 1/4	69.5	41.5	Rp 1/ ₈	74	33.5	Rp 1/4	Rp 1/4	69.5	95	41.5	40	15°
AEDB1E 560-IE	Rp ³ / ₈	71.5	48.5	Rp 1/ ₈	79	41	Rp ³ / ₈	Rp ³ / ₈	71.5	96.5	48.5	47	15°
AEDB1E 1200-IE	Rp ³ / ₈	92.5	56	Rp 1/ ₈	99.5	54	Rp ³ / ₈	Rp ³ / ₈	92.5	118	56	53.5	20°
AEDB1E 2300-IE	Rp ³ / ₈	80.5	61	Rp 1/ ₈	99	57.5	Rp ³ / ₈	Rp ³ / ₈	80.5	121	61	58.5	20°
AEDB1E 4250-IE	Rp ³ / ₈	103	71.5	Rp 1/4	106.5	68.5	Rp ³ / ₈	Rp ³ / ₈	103	145	71.5	69	22°

6 Threaded connection DIN 3852, shape Z

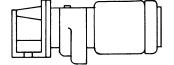
Standard supply
 Possible supply. In this case, the sealing housing must be turned for designs P02, G0S, G0T, G0Q, G0D.

Drive options

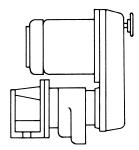




AEDB-IE with electric motor



AEDB-IE with gear motor



AEDB-IE with infinitely variable gear





Range of eccentric screw pumps	Series	Number of stages	Maximum output at $\Delta p = 0$		Maximum del. pressure	Maximum e viscosity					
			m³/h	l/min	bar	mPa⋅s					
	AE.E-ID	1,2	450	7500	10	300.000					
	AE.N-ID	1,2	290	4850	16	270.000					
	AE.H-ID	2,4	174	2900	24	270.000					
	AEB.E-IE	1,2	174	2900	6	300.000					
	AEB.N-IE	1,2	111	1850	12	270.000					
	AEB4H-IE	4	12	200	24	270.000					
	AED.E-ID	1	720	12000	8	250.000					
	AED.N-ID	2	450	7500	16	225.000					
	AEDB.E-IE	1	258	4300	6	250.000					
	AEDB.N-IE	2	174	2900	12	225.000					
	AE.NRG	1,2,4	30	500	20	1.000.000					
	TECFLOW	1	186	3100	4	200.000					
	SEZP	1,2	21	350	10	1.000.000					
	SNZP	1,2	45	750	12	1.000.000					
	SNZBP	1,2	45	750	12	1.000.000					
	SSP	1,2	48	800	12	150.000					
	SSBP	1,2	48	800	12	150.000					
	SETP ①	1,2	140	2350	10	300.000					
	SETBP SEFBP	1,2 1	40 40	670 670	10 6	150.000 150.000					
	SMP	1	40	670	6	150.000					
	SMP2	1	40 5,5	92	6	11.500					
	AFP	1	2,8	47	6	50.000					
	ANP	2	2,0 2,5	42	12	20.000					
	ANBP	2	2,5	42	12	20.000					
	ASP	2	2,5	42	12	20.000					
	ASBP	2	2,5	42	12	20.000					
	ADP	3	0,6	10	12	20.000					
	ADBP	3	0,6	10	12	20.000					
	ACNP	1,2	29	480	12	150.000					
	ACNBP	1,2	29	480	12	150.000					
					① Special versions for hig	her pressures available.					
Peristaltic range	Series		Maxim	um output	Maximum del. pressure	Maximum viscosity					
			m³/h	l/min	bar	mPa⋅s					
	ASL		2,4	40	4	100.000					
	ASH		60	1000	15	100.000					
Macerator range	Series Maximum m ³ /h		ughput	Generated delivery he	ead						
	AM S-1	80 at 3 % soli	ids	3							
	ABM S-1	80 at 3 % soli		3							
	AM I-1	160 at 3 % soli		_							
	ABM I-1	80 at 3 % soli	ids	-							
Accessories	Pump accosso	rios: Stator sotting	dovicos o	loctrical boators, bridge	broakors						
Accessories	<u>Pump accessories:</u> Stator setting devices, electrical heaters, bridge breakers. <u>Drivers:</u> Electric motors, geared motors, variable speed transmissions, reduction gearboxes, internal combustion engines, pneumatic and hydraulic drives.										
	<u>Transmission components:</u> Couplings, V-belt transmissions, toothed belt transmissions, other types of transmission.										
	Base plates: S	andard and specia	al versions,	wheeled trolleys, mount	ting flanges.						
	<u>Safety arrangements:</u> Bypass lines with safety or regulating valves, systems to guard against dry running (conductive, capacitive, thermal etc.).										
	Other accessories: Electrical, hydraulic and pneumatic control arrangements, filter systems, metering equipment, seal liquid and circulating systems for shaft seals, valves, flanges, flexible pipes.										

Subject to technical alterations.



A Member of the COLFAX PUMP GROUP

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